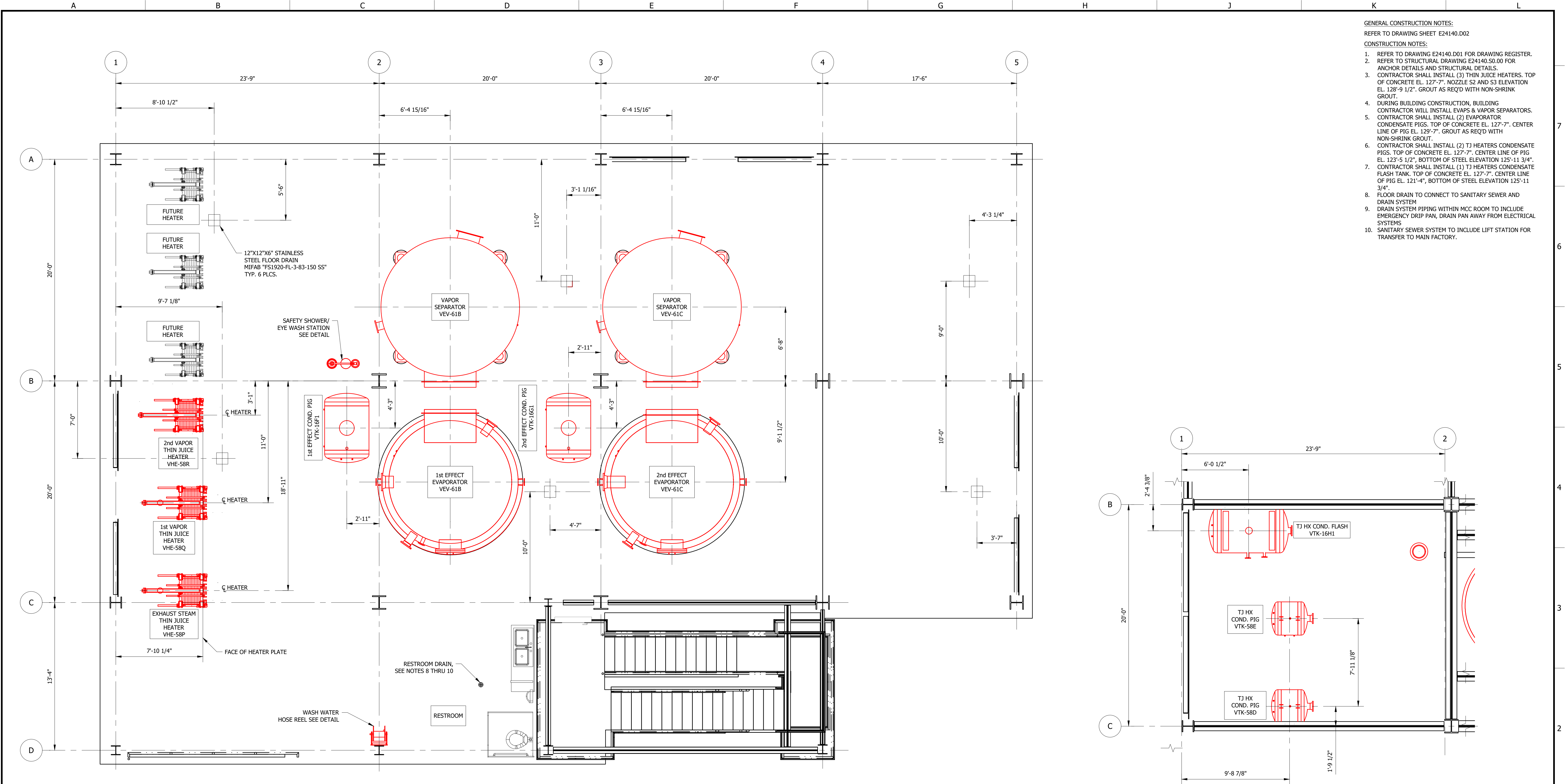




- GENERAL CONSTRUCTION NOTES:
REFER TO DRAWING SHEET E24140.D02
- CONSTRUCTION NOTES:
- REFER TO DRAWING E24140.D01 FOR DRAWING REGISTER.
 - REFER TO STRUCTURAL DRAWING E24140.S0.00 FOR ANCHOR DETAILS AND STRUCTURAL DETAILS.
 - CONTRACTOR SHALL INSTALL (3) THIN JUICE HEATERS. TOP OF CONCRETE EL. 127'-7". NOZZLE S2 AND S3 ELEVATION EL. 128'-9 1/2". GROUT AS REQ'D WITH NON-SHRINK GROUT.
 - DURING BUILDING CONSTRUCTION, BUILDING CONTRACTOR WILL INSTALL EVAPS & VAPOR SEPARATORS. CONTRACTOR SHALL INSTALL (2) EVAPORATOR CONDENSATE PIGS. TOP OF CONCRETE EL. 127'-7". CENTER LINE OF PIG EL. 129'-7". GROUT AS REQ'D WITH NON-SHRINK GROUT.
 - CONTRACTOR SHALL INSTALL (2) TJ HEATERS CONDENSATE PIGS. TOP OF CONCRETE EL. 127'-7". CENTER LINE OF PIG EL. 123'-5 1/2", BOTTOM OF STEEL ELEVATION 125'-11 3/4".
 - CONTRACTOR SHALL INSTALL (1) TJ HEATERS CONDENSATE FLASH TANK. TOP OF CONCRETE EL. 127'-7". CENTER LINE OF PIG EL. 121'-4", BOTTOM OF STEEL ELEVATION 125'-11 3/4".
 - FLOOR DRAIN TO CONNECT TO SANITARY SEWER AND DRAIN SYSTEM
 - DRAIN SYSTEM PIPING WITHIN MCC ROOM TO INCLUDE EMERGENCY DRIP PAN, DRAIN PAN AWAY FROM ELECTRICAL SYSTEMS
 - SANITARY SEWER SYSTEM TO INCLUDE LIFT STATION FOR TRANSFER TO MAIN FACTORY.

NEW EVAPORATOR BUILDING
2nd FLOOR EQUIPMENT LAYOUT
T.O.C. ELEVATION 127'-7"
SCALE: 1/4"=1'-0"

NEW EVAPORATOR BUILDING
PARTIAL EQUIPMENT LAYOUT
ELEVATION 125'-3"
SCALE: 1/4"=1'-0"

LINE LEGEND

NEW
EXIST

No.	Date	By	Revision	Ad. No.
D	2025.07.02	MLW	ADDENDUM 1	-
C	2025.06.23	-	ISSUE FOR BID	-
B	2025.05.16	MLW	ISSUE FOR APPROVAL	-
A	2025.04.02	MLW	ISSUE FOR APPROVAL	-

PRELIMINARY
NOT FOR
CONSTRUCTION
2025/06/23

VEI Project No: E24140

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Title:

AMALGAMATED SUGAR COMPANY
THIN JUICE EVAPORATOR PROJECT
MECHANICAL EQUIPMENT LAYOUT 2ND FLOOR



AMALGAMATED SUGAR COMPANY
2320 ORCHARD DRIVE EAST
TWIN FALLS, IDAHO 83301

Date: 2025.03.31
Chkd By: SC
Dsgn By: MLW
Project:
Dwg:

Dwg Sst:
24x36
Revision:
L02